

73' Hatterus bottom stripped while in storage at 40°F



Spraying "Phase 1 Paste" on starboard side above the bow thruster.



Scraping off softened bottom paint after 2 1/2 hours of "dwell" time.



The Sultana from Chestertown, MD was stripped with Star 10 "Phase 1 Paste".



Scraping off VC Tar from 53' fiberglass sailboat keel.

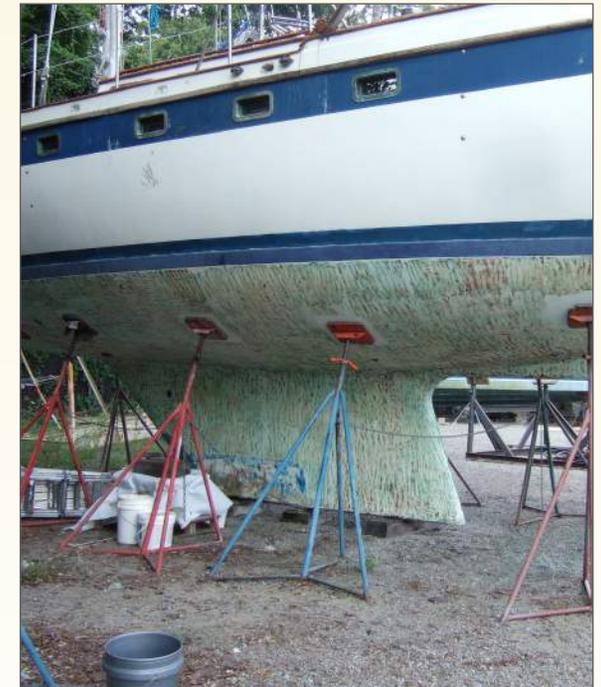
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# STAR 10

## PAINT STRIPPER THAT WORKS!



**HOW** to make your  
boat **BEAUTIFUL**  
and faster again!

#### REMOVING BOTTOM PAINT

- Step 1 Get an 8 oz sample
  - Step 2 Test a one square foot area
  - Step 3 Notice how it works
  - Step 4 Practice the technique before doing a large area
- Please call if you have any questions.

Removes most bottom paints  
fast and efficiently

#### DOING YOUR PROJECT

1. Mask as necessary.
2. Apply Star 10 "Phase 1 Paste" at 70 square feet per gallon with a 1/2 gallon per minute airless paint sprayer using a .517 spray tip. You can also apply the "Phase 1 Paste" with a brush or roller. NOTE: You do not get an overspray effect when spray applying "Phase 1 Paste".
3. Clean your airless sprayer and tools with Star 10 "Phase 2 Liquid".
4. Let the "Phase 1 Paste" "dwell" for approximately half hour to four hours. The number of coats and type of paint dictate the "dwell" time.
5. Some bottom paints like VC-17 can be removed with a 12" window squeegee while other bottom paints will require a pull scraper.

HINT: Two things most people do wrong is they do not apply the "Phase 1 Paste" thick enough and they do not let it "dwell" long enough.

# Bottom Paint Removal

## One day - One person - One side

No Methylene Chloride, No Caustics, No Acids, No NMP



Formosa 47 - The owner applied the Star 10 "Phase 1 Paste", allowed the product to "dwell" and then scraped off the ablative primer coat and the ablative top coat at the same time on one side, in one day.

Please check out our website, [www.starten.com](http://www.starten.com),  
for a *how-to video* on boat stripping.